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SUBSTITUTED 1-PHENETHYLPIPERIDINE COMPOUNDS USED AS INTER
ALIA ANALGESICS

5 The present invention relates to substituted 1-phenethyl-
piperidine compounds, a process for the production thereof,
pharmaceutical preparations containing these compounds and
the use of these compounds for the production of
pharmaceutical preparations.

10 Pain is one of the basic clinical symptoms. There is a
worldwide need for effective pain treatments. The urgency
of the requirement for effective therapeutic methods for
providing tailored and targeted treatment of chronic and
non-chronic pain, this being taken to mean pain treatment
15 which is effective and satisfactory from the patient's
standpoint, is evident from the large number of scientific
papers relating to applied analgesia and to basic
nociception research which have appeared in recent times.

20 Conventional opioids, such as for example morphine, are
effective in the treatment of severe to very severe pain.
However, they produce accompanying symptoms which include
respiratory depression, vomiting, sedation, constipation
and development of tolerance. Research is being carried out
25 worldwide into other pain-relieving agents.

The object of the present invention was accordingly to
provide new active ingredients which are particularly
suitable as pharmaceutical active ingredients in
30 pharmaceutical preparations.

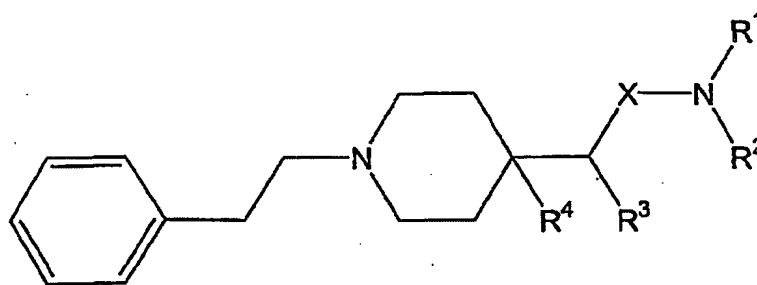
These active ingredients are intended to be particularly
suitable for the combatting of pain, for the treatment of

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migraine, diarrhoea, urinary incontinence, pruritus,
inflammatory reactions, allergic reactions, dependency on
alcohol and/or drugs and/or medicines, abuse of alcohol
and/or drugs and/or medicines, inflammation or for local
5 anaesthesia.

According to the invention, this object is achieved by the
provision of substituted 1-phenethylpiperidine compounds of
general formula I below, which exhibit a pronounced
10 analgesic effect and which are also suitable in particular
for the treatment of migraine, diarrhoea, urinary
incontinence, pruritus, inflammatory reactions, allergic
reactions, dependency on alcohol and/or drugs and/or
medicines, abuse of alcohol and/or drugs and/or medicines,
15 inflammation or for local anaesthesia.

The present invention accordingly provides substituted 1-
phenethylpiperidine compounds of the general formula I



I,

in which

X denotes a methylene (CH₂) or carbonyl (C=O) group,
25 preferably a methylene (CH₂) group,

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R¹ denotes an optionally at least mono-substituted aryl or heteroaryl residue, preferably an optionally at least mono-substituted aryl residue,

5 R² denotes H, COR⁵, SO₂R⁵, an optionally at least mono-substituted, saturated, branched or unbranched aliphatic C₁₋₁₀ residue, an optionally at least mono-substituted, at least mono-unsaturated, branched or unbranched aliphatic C₂₋₁₀ residue, an optionally at least mono-substituted,
10 saturated or at least mono-unsaturated cycloaliphatic C₃₋₈ residue, an optionally at least mono-substituted aryl or heteroaryl residue or an optionally at least mono-substituted aryl or heteroaryl residue attached via a C₁₋₃ alkylene group, preferably H, COR⁵, SO₂R⁵ or a C₁₋₆ alkyl
15 residue, particularly preferably H or COR⁵,

R³ and R⁴ each separately denote H or together denote a bond, preferably each separately denote H,

20 R⁵ denotes an optionally at least mono-substituted, saturated, branched or unbranched aliphatic C₁₋₁₀ residue, an optionally at least mono-substituted, at least mono-unsaturated, branched or unbranched aliphatic C₂₋₁₀ residue, an optionally at least mono-substituted, saturated or at
25 least mono-unsaturated cycloaliphatic C₃₋₈ residue, an optionally at least mono-substituted aryl or heteroaryl residue or an optionally at least mono-substituted aryl or heteroaryl residue attached via a C₁₋₃ alkylene group, preferably a C₁₋₆ alkyl residue or an optionally at least
30 mono-substituted aryl residue,

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as a free base or a corresponding physiologically acceptable salt and corresponding racemates, enantiomers and diastereomers.

- 5 The aliphatic residues may be mono- or polysubstituted. If these residues comprise more than one substituent, these may be identical or different and attached both to the same and to different atoms of the aliphatic residue. The aliphatic residues may preferably be substituted with a
10 halogen residue and/or a hydroxyl group, particularly preferably with F and/or Cl.

Saturated aliphatic residues may preferably be selected from the group consisting of optionally at least mono-
15 substituted methyl, ethyl, propyl, methylethyl, butyl, 1-methylpropyl, 2-methylpropyl, 1,1-dimethylethyl, pentyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 2,2-dimethylpropyl, hexyl and 1-methylpentyl. Substituted aliphatic residues may particularly preferably be CHF₂ or CF₃.

20 Unsaturated aliphatic residues may preferably selected from the group consisting of vinyl (ethenyl), allyl (2-propenyl) and 1-propynyl.

- 25 The cycloaliphatic residues may be mono- or polysubstituted. If the cycloaliphatic residues comprise more than one substituent, these may be identical or different and be attached both to the same and to different atoms of the cycloaliphatic residue. The cycloaliphatic
30 residues may preferably be substituted with a halogen residue and/or a hydroxyl group, preferably with fluorine and/or chlorine.

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The cycloaliphatic residues may preferably be selected from the group consisting of optionally at least mono-substituted cyclopropyl, 2-methylcyclopropyl, cyclopropylmethyl, cyclobutyl, cyclopentyl, cyclopentylmethyl, cyclohexyl, cycloheptyl and cyclooctyl.

The term aryl residue also includes for the purposes of the present invention those aromatic hydrocarbon residues, which are fused with a saturated or at least partially unsaturated hydrocarbon ring system. An optionally at least mono-substituted phenyl or naphthyl residue is preferred as aryl residue.

If the aryl residue comprises more than one substituent, these may be identical or different. Preferably, these substituents are selected from the group consisting of OR^6 , halogen, preferably F and/or Cl, CF_3 , CN, NO_2 , NR^7R^8 , C_{1-6} alkyl, C_{1-6} alkoxy, C_{3-8} cycloalkoxy and unsubstituted phenyl or phenyl at least mono-substituted with OR^6 , halogen, preferably F and/or Cl, CF_3 , CN, NO_2 , NR^7R^8 , C_{1-6} alkyl, C_{1-6} alkoxy or C_{3-8} cycloalkoxy and unsubstituted naphthyl or naphthyl at least mono-substituted with OR^6 , halogen, preferably F and/or Cl, CF_3 , CN, NO_2 , NR^7R^8 , C_{1-6} alkyl, C_{1-6} alkoxy or C_{3-8} cycloalkoxy, wherein

25

R^6 denotes H, a C_{1-10} alkyl residue, preferably a C_{1-6} alkyl residue, an unsubstituted aryl or heteroaryl residue or denotes an unsubstituted aryl or heteroaryl residue attached via a C_{1-3} alkylene group,

30

R^7 and R^8 , identical or different, denote H, a C_{1-10} alkyl residue, preferably a C_{1-6} alkyl residue, an unsubstituted aryl or heteroaryl residue or denote an unsubstituted aryl or heteroaryl residue attached via a C_{1-3} alkylene group,

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or the residues R^7 and R^8 together mean the group -
 $\text{CH}_2\text{CH}_2\text{OCH}_2\text{CH}_2-$, $-\text{CH}_2\text{CH}_2\text{NR}^9\text{CH}_2\text{CH}_2-$, or $-(\text{CH}_2)_{3-6}$, wherein

- 5 the residue R^9 denotes H, a C_{1-10} alkyl, preferably a C_{1-6} alkyl, an unsubstituted aryl or heteroaryl residue or denotes an aryl or heteroaryl residue attached via a C_{1-3} alkylene group.
- 10 For the purposes of the present invention, a heteroaryl residue is understood to mean also those heteroaromatic, preferably 5- or 6-membered hydrocarbon residues, which are fused with a saturated or partially unsaturated hydrocarbon ring system. Preferably, the heteroaryl residues contain
- 15 one or more heteroatoms selected from the group consisting of nitrogen, oxygen and sulfur.
- Preferred heteroaryl residues are selected from the group consisting of unsubstituted or at least mono-substituted furan, benzofuran, thiophene, benzothiophene, pyrrole,
- 20 pyridine, pyrimidine, quinoline, isoquinoline, phthalazine and quinazoline.

- If the heteroaryl residue comprises more than one substituent, these may be identical or different.
- 25 Preferably, these substituents are selected from the group consisting of OR^6 , halogen, preferably F and/or Cl, CF_3 , CN, NO_2 , NR^7R^8 , C_{1-6} alkyl, C_{1-6} alkoxy, C_{3-8} cycloalkoxy, unsubstituted phenyl and unsubstituted naphthyl,
- 30 wherein the residues R^6 , R^7 and R^8 have the above-stated meaning. The following substituted 1-phenethylpiperidine compounds and the corresponding physiologically acceptable

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salts thereof, preferably the hydrochlorides thereof, are very particularly preferred:

2-(1-Phenethylpiperidin-4-yl)-N-phenylacetamide,

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[2-(1-Phenethylpiperidin-4-yl)-ethyl]phenylamine,

2-(1-Phenethylpiperidin-4-ylidene)-N-phenyl-acetamide,

10 N-(2-Methoxyphenyl)-2-(1-phenethylpiperidin-4-yl)-acetamide,

N-(4-Methoxyphenyl)-2-(1-phenethylpiperidin-4-yl)-acetamide,

15

2-(1-Phenethylpiperidin-4-yl)-N-(2-trifluormethoxyphenyl)acetamide,

(4-Methoxyphenyl)-[2-(1-phenethylpiperidin-4-

20 yl)ethyl]amine,

2-[2-(1-Phenethylpiperidin-4-yl)ethylamino]phenol,

N-(3-Methoxyphenyl)-2-(1-phenethylpiperidin-4-yl)acetamide,

25

N-(3-Chloro-4-methoxyphenyl)-2-(1-phenethylpiperidin-4-yl)acetamide,

N-(4-Chloro-2-fluorophenyl)-2-(1-phenethylpiperidin-4-

30 yl)acetamide,

2-(1-Phenethylpiperidin-4-yl)-N-(3-trifluoromethylphenyl)acetamide,

[2-(1-Phenethylpiperidin-4-yl)ethyl]-(3-trifluoromethylphenyl)amine,

5 (3-Methoxyphenyl)-[2-(1-phenethylpiperidin-4-yl)ethyl]amine,

4-[2-(1-Phenethylpiperidin-4-yl)ethylamino]phenol,

10 (4-Chloro-2-fluorophenyl)-[2-(1-phenethylpiperidin-4-yl)ethyl]amine,

3-[2-(1-Phenethylpiperidin-4-yl)ethylamino]phenol,

15 N-(3-Chloro-4-methoxyphenyl)-N-[2-(1-phenethylpiperidin-4-yl)ethyl]acetamide,

N-(3-Chloro-4-methoxyphenyl)-N-[2-(1-phenethylpiperidin-4-yl)ethyl]propionamide,

20 N-(3-Chloro-4-methoxyphenyl)-N-[2-(1-phenethylpiperidin-4-yl)ethyl]benzamide,

N-[2-(1-Phenethylpiperidin-4-yl)ethyl]-N-(3-trifluoromethylphenyl)acetamide,

N-[2-(1-Phenethylpiperidin-4-yl)ethyl]-N-phenylacetamide,

N-[2-(1-Phenethylpiperidin-4-yl)ethyl]-N-phenylbenzamide,

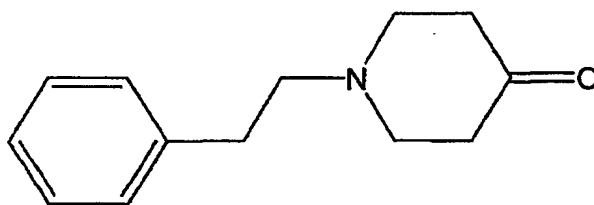
30 (4-Methylpyridin-2-yl)-[2-(1-phenethyl-piperidin-4-yl)-ethyl]amine and

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(4,6-Dimethyl-pyridin-2-yl)-[2-(1-phenethylpiperidin-4-ylidene)-ethyl]amine.

The present invention further provides a process for the
5 production of substituted 1-phenethylpiperidine compounds
of the above-stated general formula I, according to which

(a) 1-phenethylpiperidin-4-one of the formula II

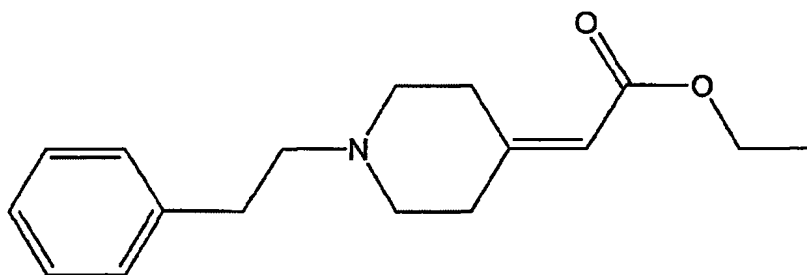


II

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is reacted with triethyl phosphonoacetate in solution to
yield (1-phenethylpiperidin-4-ylidene)-ethyl acetate of the
formula III

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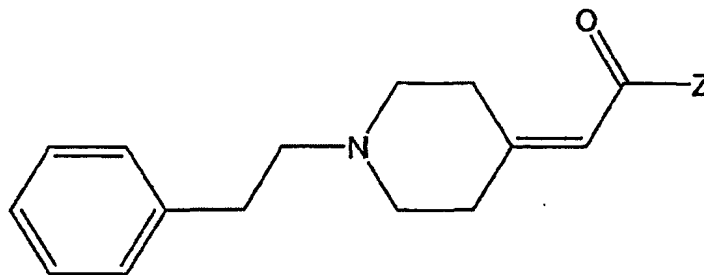


III

and this is optionally purified in accordance with
conventional methods and/or optionally isolated in
20 accordance with conventional methods,

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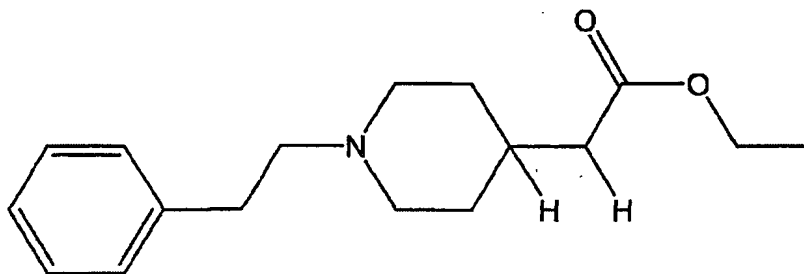
(b) optionally the (1-phenethylpiperidin-4-ylidene)-ethyl acetate of the formula III is converted in accordance with conventional methods into a compound of the general formula
5 IV,



IV

in which Z denotes a group which activates the carbonyl
10 carbon atom for reaction with an amine, the compound of the general formula IV thus obtained is optionally purified in accordance with conventional methods and/or optionally isolated in accordance with conventional methods,

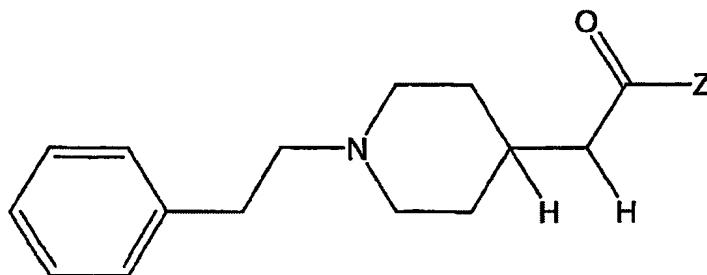
15 (c) optionally at least one of the compounds of the formula III or IV in solution is reduced to yield a corresponding compound of the general formula III'



III'

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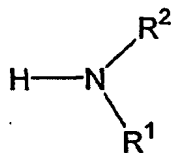
or to yield a corresponding compound of the general formula IV'



IV'

and the corresponding compound is optionally purified in each case in accordance with conventional methods and/or optionally isolated in each case in accordance with conventional methods,

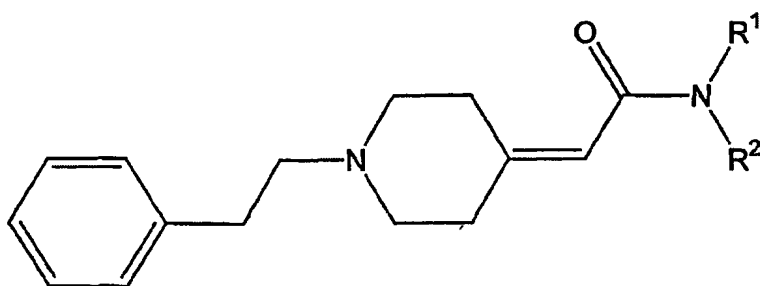
(d) at least one compound of the formula III, III', IV and IV' in solution is reacted with a primary or secondary amine of the general formula V,



V

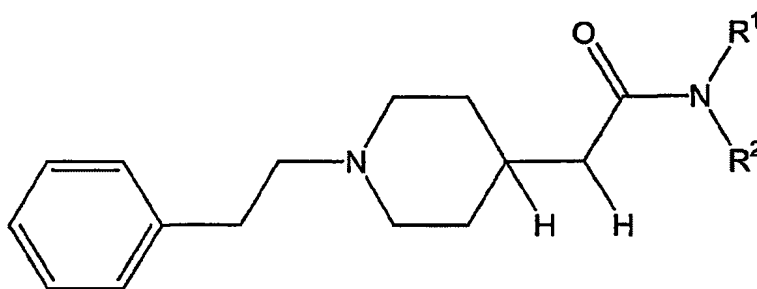
in which R¹ and R² have the meaning according to the above-stated general formula I, to yield at least one compound of the general formula Id

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Id

and/or at least one compound of the general formula Id'



Id'

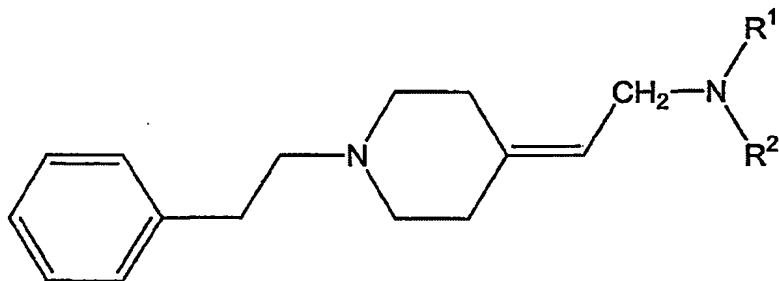
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and this is optionally purified in each case in accordance with conventional methods and/or optionally isolated in each case in accordance with conventional methods,

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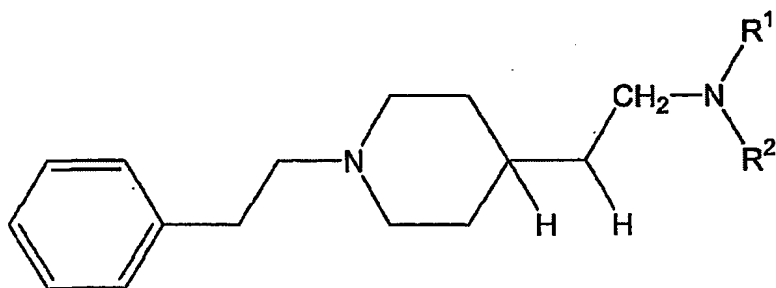
(e) optionally at least one of the compounds of the general formula Id and/or Id' is converted by reduction in solution into at least one compound of the general formula Ie

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Ie

and/or at least one compound of the general formula Ie'



Ie'

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in which R¹ and R² each have the above-stated meaning, and this is optionally purified in each case in accordance with conventional methods and/or optionally isolated in each case in accordance with conventional methods,

(f) optionally at least one compound of the general formula Ie and/or Ie', in which the residue R² denotes H, is converted in accordance with conventional methods known to the person skilled in the art into at least one compound of the general formula Ie and/or Ie', in which the residue R² denotes COR⁵, SO₂R⁵, an optionally at least mono-substituted, saturated, branched or unbranched aliphatic C₁₋₁₀ residue, an optionally at least mono-substituted, at

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least mono-unsaturated, branched or unbranched aliphatic C₂₋₁₀ residue, an optionally at least mono-substituted, saturated or at least mono-unsaturated cycloaliphatic C₃₋₈ residue, an optionally at least mono-substituted aryl or heteroaryl residue or denotes an optionally at least mono-substituted aryl or heteroaryl residue attached via a C₁₋₃ alkylene group, wherein the residue R⁵ has the above-stated meaning and this is optionally purified in accordance with conventional methods and/or optionally isolated in accordance with conventional methods.

The starting compounds to be used in each case and the required reagents are generally commercially available or may be produced according to conventional methods known to the person skilled in the art.

The solvents and reaction conditions used correspond to the solvents and reaction conditions conventional for these types of reactions. These are known to the person skilled in the art for example from A.P. Gray et al., J. Org. Chem., 26, 1961, pages 3368-3373, P.C. Jain et al., Indian J. Chem. 10, 1972, pages 455-460, T. Weida et al., J. Med. Chem. 39, 1996, pages 380-387, H. Sugimoto et al., J. Med. Chem. 33, 1990, pages 1880-1887, P. Bernard et al., J. Comp. Aided Mol. Desig. 13, 1999, pages 355-371 and the literature cited in each thereof. The corresponding literature descriptions are hereby introduced as a reference and are deemed to be part of the disclosure.

The conversion of the (1-phenethylpiperidin-4-ylidene)-ethyl acetate of the formula III into a compound of the general formula IV, in which the carbonyl carbon atom for reaction is activated with an amine, may proceed in

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accordance with conventional methods known to the person skilled in the art, such as described for example in M. Bodansky, "The Peptides", volume 1, 1979, pages 105-196.

The corresponding literature description is hereby

5 introduced as a reference and is deemed to be part of the disclosure.

In a preferred embodiment of the process according to the invention the group Z denotes OH, Cl or succinimide.

10

The reduction of the compounds of the formula III or IV to yield the compounds of the formula III' or IV' may proceed in accordance with conventional methods known to the person skilled in the art. In a preferred embodiment of the

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process according to the invention, the reduction proceeds with hydrogen in the presence of a transition metal catalyst, preferably in the presence of palladium powder, in a suitable solvent. The reduction may be performed at various hydrogen pressures, preferably at a hydrogen

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pressure of 1 to 200 bar, preferably 1 to 5 bar.

Reaction of the compounds of the general formula III, III', IV and IV' with primary or secondary amines of the general formula V may proceed in accordance with conventional

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methods known to the person skilled in the art. The reaction with a primary or secondary amine of the general formula V preferably proceeds in the presence of n-butyllithium.

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The reduction of the compound of the general formula Id or Id' to yield compounds of the general formula Ie or Ie' may proceed in accordance with conventional methods known to the person skilled in the art. In a preferred embodiment of

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the process according to the invention, the reduction proceeds with lithium aluminium hydride in organic solution or with aluminium hydride (alane), which is formed in situ from lithium aluminium hydride and aluminium chloride.

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The substituted 1-phenethylpiperidine compounds according to the invention of the general formula I may be isolated by the process according to the invention both in the form of their free base and in the form of a salt. The free
10 base of the respective compound according to the invention of the general formula I may preferably be converted by reaction with an inorganic or organic acid, preferably with hydrochloric acid, hydrobromic acid, sulfuric acid, phosphoric acid, methanesulfonic acid, p-toluenesulfonic
15 acid, carbonic acid, formic acid, acetic acid, oxalic acid, succinic acid, tartaric acid, mandelic acid, fumaric acid, lactic acid, citric acid, glutamic acid or aspartic acid, into the corresponding physiologically acceptable salt.

20 Conversion of the free base of the respective compound according to the invention of the general formula I into the corresponding hydrochloride may likewise preferably also be obtained by combining the compound according to the invention of the general formula I, dissolved in a suitable
25 organic solvent, such as for example butan-2-one (methyl ethyl ketone), as a free base with trimethylsilyl chloride (TMSCl).

The free base of the respective compound according to the
30 invention of the general formula I may also preferably be converted with the free acid or a salt of a sugar substitute, such as for example saccharin, cyclamate or

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acesulfame, into the corresponding physiologically acceptable salt.

If the substituted 1-phenethylpiperidine compounds
5 according to the invention of the general formula I
comprise a phenol residue, these may be produced by ether
cleavage in accordance with conventional methods known to
the person skilled in the art from the corresponding methyl
10 ether. The ether cleavage preferably proceeds with protonic
or Lewis acids or with diisobutylaluminium hydride.
The cleavage of methyl esters may likewise preferably
proceed with aluminium hydride (alane), which is preferably
formed in situ from lithium aluminium hydride and aluminium
chloride.

15
If the substituted 1-phenethylpiperidine compounds
according to the invention of the general formula I are
obtained by the production process according to the
invention in the form of the racemates thereof or other
20 mixtures of their various enantiomers and/or diastereomers,
these may be separated and optionally isolated by
conventional processes known to the person skilled in the
art. Examples are chromatographic separation processes, in
particular liquid chromatography processes at standard
25 pressure or at elevated pressure, preferably MPLC and HPLC
methods, and fractional crystallisation processes.
Individual enantiomers, e.g. diastereomeric salts formed by
means of HPLC on a chiral phase or by means of
crystallisation with chiral acids, such as (+)-tartaric
30 acid, (-)-tartaric acid or (+)-10-camphorsulfonic acid, may
here in particular be separated from one another.

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The substituted 1-phenethylpiperidine compounds according to the invention of the general formula I are toxicologically safe and are therefore suitable as pharmaceutical active ingredients in pharmaceutical preparations.

The present invention therefore also provides pharmaceutical preparations which contain at least one substituted 1-phenethylpiperidine compound of the general formula I according to the invention and optionally physiologically acceptable auxiliary substances.

If the substituted 1-phenethylpiperidine compounds according to the invention of the general formula I or the corresponding physiologically acceptable salts thereof are chiral, they may be present in the pharmaceutical preparation according to the invention in form of the racemates thereof, the pure enantiomers thereof, the pure diastereomers thereof, or in the form of a mixture of at least two of the above-stated stereoisomers. The substituted 1-phenethylpiperidine compounds according to the invention of the general formula I may likewise also be present in the pharmaceutical preparation in the form of mixtures of the enantiomers or diastereomers thereof. These mixtures may comprise the respective stereoisomers in any desired mixing ratio.

The pharmaceutical preparations according to the invention are preferably suitable for the combatting of pain or for the treatment of migraine, diarrhoea, urinary incontinence, pruritus, inflammatory reactions, allergic reactions, dependency on alcohol and/or drugs and/or medicines, abuse

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of alcohol and/or drugs and/or medicines, inflammation or for local anaesthesia.

The present invention likewise provides the use of at least one substituted 1-phenethylpiperidine compound of the general formula I to produce a pharmaceutical preparation for the combatting of pain, for the treatment of migraine, diarrhoea, urinary incontinence, pruritus, inflammatory reactions, allergic reactions, dependency on alcohol and/or drugs and/or medicines, abuse of alcohol and/or drugs and/or medicines, inflammation or for local anaesthesia.

The pharmaceutical preparations according to the invention may be present as liquid, semisolid or solid dosage forms, for example in the form of solutions for injection, drops, succi, syrups, sprays, suspensions, tablets, patches, capsules, transdermal delivery systems, suppositories, ointments, creams, lotions, gels, emulsions, aerosols or in multiparticulate form, for example in the form of pellets or granules, and also administered as such.

In addition to at least one substituted 1-phenethylpiperidine compound of the general formula I according to the invention, the pharmaceutical preparations according to the invention conventionally contain further physiologically acceptable pharmaceutical auxiliary substances, which are preferably selected from the group consisting of matrix materials, fillers, solvents, diluents, surface-active substances, dyes, preservatives, suspending agents, slip agents, lubricants, aromas and binders.

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Selection of the physiologically acceptable auxiliary substances and the quantities thereof which are to be used depends upon whether the pharmaceutical preparation is to be administered orally, subcutaneously, parenterally, intravenously, intraperitoneally, intradermally, intramuscularly, intranasally, buccally, rectally or topically, for example onto infections of the skin, mucous membranes or eyes. Preparations in the form of tablets, coated tablets, capsules, granules, pellets, drops, succi and syrups are preferred for oral administration, while solutions, suspensions, readily reconstitutible dried preparations and sprays are preferred for parenteral, topical and inhalatory administration. Compounds according to the invention of the general formula I in a depot in dissolved form or in a dressing, optionally with the addition of skin penetration promoters, are suitable percutaneous administration preparations. Orally or percutaneously administrable preparations may also release the compounds of the general formula I according to the invention in delayed manner.

Production of the pharmaceutical preparations according to the invention proceeds with the assistance of conventional means, devices, methods and processes known to the person skilled in the art, such as are described for example in "Remington's Pharmaceutical Sciences", ed. A.R. Gennaro, 17th ed., Mack Publishing Company, Easton, Pa. (1985), in particular in part 8, chapters 76 to 93. The corresponding literature description is hereby introduced as a reference and is deemed to be part of the disclosure.

The quantity of the respective substituted 1-phenethylpiperidine compound of the general formula I

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according to the invention to be administered to the patient may vary and is for example dependent on the weight or age of the patient and on the mode of administration, the indication and the severity of the complaint.

5 Conventionally, at least one substituted 1-phenethylpiperidine compound of the general formula I according to the invention is administered in a quantity of 0.005 to 500 mg/kg, preferably of 0.05 to 5 mg/kg, of patient body weight.

10

Pharmacological investigations:

1.) Analgesic testing by writhing test in mice

15 The investigation into analgesic efficacy was performed by phenylquinone-induced writhing in mice (modified after: I.C. Hendershot J. Forsaith, J. Pharmacol. Exp. Ther. 125, 237-240 (1959)). The corresponding literature description is hereby introduced as a reference and is
20 deemed to be part of the disclosure.

Male NMRI mice weighing from 25 to 30 g were used for this purpose. Groups of 10 animals per substance dose received, 10 minutes after intravenous administration of the
25 compounds tested, 0.3 ml/mouse of a 0.02% aqueous solution of phenylquinone (phenylbenzoquinone, Sigma, Deisenhofen; solution prepared with addition of 5% of ethanol and stored in a water bath at 45°C) administered intraperitoneally. The animals were placed individually in observation cages.
30 A push button counter was used to record the number of pain-induced stretching movements (writhing reactions = straightening of the torso with stretching of the rear extremities) for 5-20 minutes after phenylquinone

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administration. The control was provided by animals who received only physiological common salt solution.

The compounds were tested at the standard dosage of 10 mg/kg. Inhibition of the writhing reactions by a substance was calculated according to the following formula:

$$\% \text{ Inhibition} = 100 - \left[\frac{\text{Writhing reaction, treated animals}}{\text{Writhing reaction, control}} \times 100 \right]$$

2.) Analgesic testing by tail flick test in mice

The mice were each individually put in a test cage and the base of the tail was exposed to the focused heat flux from an electric lamp (tail flick type 50/08/1.bc, Labtec, Dr. Hess). The lamp intensity was so set that the time from switching on of the lamp until sudden flicking away of the tail (pain latency) in untreated mice amounted to 3 to 5 seconds. Prior to administration of the solutions containing the compound according to the invention or the respective comparison solutions, the mice were pre-tested twice within five minutes and the average value of these measurements was calculated as a pre-test average value.

The solutions of the compound according to the invention of the general formula I and the comparison solutions were then administered intravenously. Pain was measured in each case 10, 20, 40 and 60 minutes after intravenous administration. The analgesic action was determined as an increase in pain latency (% of the maximum possible antinociceptive effect) in accordance with the following formula:

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$$[(T_1 - T_0) / (T_2 - T_0)] \times 100$$

In this formula, the time T_0 is the latency time prior to administration, the time T_1 is the latency time after
5 administration of active ingredient combination and the
time T_2 is the maximum exposure period (12 seconds).

The invention is explained below with reference to
Examples. These explanations are given merely by way of
10 example and do not restrict the general concept of the
invention.

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Examples:

The yields of the example compounds according to the invention were not optimised.

5

All temperatures are uncorrected.

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Silica gel 60 (0.040-0.063 mm) from E. Merck, Darmstadt, was used as the stationary phase for the column chromatography.

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The thin-layer chromatographic investigations were performed with pre-coated silica gel 60 F 254 HPTLC plates from E. Merck, Darmstadt.

The mobile solvent mixture ratios for chromatographic investigations are stated by volume/volume

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(1-Phenethylpiperidin-4-ylidene)ethyl acetate (ester 1)

25

50.0 g (246 mmol) 1-phenethylpiperidin-4-one were dissolved in a mixture of 200 ml sodium hydroxide solution (32 wt.%) and 300 ml of toluene at room temperature. With ice bath cooling, 110 g (491 mmol) of triethyl phosphonoacetate were added dropwise, the ice bath was removed and stirring of the reaction mixture thus obtained was continued for a further 30 minutes. Then the reaction mixture was refluxed for 1.5 hours.

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The organic phase was separated off, washed with approx. 100 ml of water, dried over sodium sulfate, filtered and evaporated completely in a vacuum at 500 to 20 mbar. The crude product (60 g) thus obtained was purified by column chromatography with ether as mobile solvent (column size:

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length 50 cm, diameter 8 cm). 52.8 g of (1-phenethylpiperidin-4-ylidene)ethyl acetate were obtained, corresponding to 79% of the theoretically calculated yield.

5 **(1-Phenethylpiperidin-4-ylidene)ethyl acetate (ester 2)**

50.0 g (182 mmol) of (1-phenethylpiperidin-4-ylidene)ethyl acetate (ester 1) were dissolved in 480 ml of ethyl acetate and, after the addition of 0.1 g palladium at a hydrogen
10 pressure of 2 bar, were hydrogenated until hydrogen absorption ceased. The reaction mixture thus obtained was filtered and completely evaporated in a vacuum. 49.0 g of (1-phenethylpiperidin-4-ylidene)ethyl acetate were
15 obtained, corresponding to 97% of the theoretically calculated yield.

General procedure 1

1.1 mol equivalents of the respective primary amine were
20 dissolved in tetrahydrofuran (approx. 2 ml per mmol amine), 2.2 mol equivalent of n-butyllithium solution (1.6 mol/l in hexane) were added dropwise with ice bath cooling and stirring was continued for an hour. Then the reaction solution was cooled by means of a dry ice bath and a
25 solution of the respective ester (1 mol equivalent) in tetrahydrofuran (approx. 0.5 ml per mmol of ester) was added dropwise. Stirring was continued for an hour with dry ice cooling and the solution was heated overnight. After addition of half-saturated ammonium chloride solution
30 (approx. 2.5 ml per mmol ester) were extracted repeatedly with ether, ethyl acetate or dichloromethane, the extracts thus obtained were combined, dried over sodium sulfate,

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filtered and completely evaporated in a vacuum at a pressure of 500 to 20 mbar.

For purification, the crude product thus obtained was dissolved in 2-butanone (8.5 ml per g of crude product) optionally after washing with hexane (approx. 8 ml per g of crude product), dry methanol was optionally added in order to dissolve the crude product completely, 0.5 mol equivalent of water and 1.1 mol equivalent of chlorotrimethylsilane were added and the mixture was stirred overnight. The hydrochloride thus obtained was filtered out and dried in a high vacuum.

The substituted 1-phenethylpiperidine compounds produced by way of example according to general procedure 1, the ether used in each case, the solvent used for extraction, the type of purification and the yield in % of the theoretically determined yield are stated in Table 1 below:

Table 1:

Example no.	Compound	Ester used	Extraction	Purification		Yield in %
				Hexane washing	Methanol addition	
1	2-(1-Phenethyl-piperidin-4-yl)-N-phenylacetamide	2	Ethyl acetate	---	X	67
3	2-(1-Phenethyl-piperidine-4-ylidene)-N-phenylacetamide	1	Diethyl ether	---	---	77
4	N-(2-Methoxyphenyl)-2-(1-phenethylpiperidin-4-yl)-acetamide	2	Ethyl acetate	X	---	73
5	N-(4-Methoxyphenyl)-2-(1-phenethyl-piperidin-4-yl)-acetamide	2	Dichloro-methane	---	X	76
6	2-(1-Phenethyl-piperidin-4-yl)-N-(2-trifluoromethoxy-phenyl)acetamide	2	Ethyl acetate	X	---	63

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9	N-(3-Methoxyphenyl)-2-(1-phenethyl-piperidin-4-yl)acetamide	2	Diethyl ether	---	---	69
10	N-(3-Chloro-4-methoxyphenyl)-2-(1-phenethylpiperidin-4-yl)acetamide	2	Dichloro-methane	---	---	69
11	N-(4-Chloro-2-fluorophenyl)-2-(1-phenethylpiperidin-4-yl)acetamide	2	Ethyl acetate	X	---	22
13	[2-(1-Phenethyl-piperidin-4-yl)ethyl]-(3-trifluoromethyl-phenyl)amine	2	Diethyl ether	---	---	94

General procedure 2:

Three mol equivalent of lithium aluminium hydride (2.3
 5 mol/l in tetrahydrofuran) were reacted in tetrahydrofuran
 (approx. 1.3 ml per mmol of lithium aluminium hydride) with
 one mol equivalent of aluminium chloride, stirring was
 continued for an hour and then one mol equivalent of the
 respective amide, dissolved in tetrahydrofuran (approx. 2
 10 ml per mmol of amide), was added. Stirring was continued
 overnight at 20 to 25°C. For working up, the batch was made
 basic by addition of potassium hydroxide solution (3 mol/l)
 and extraction was performed repeatedly with ether. The
 combined extracts were dried over sodium sulfate, filtered,
 15 evaporated and the corresponding hydrochloride was
 precipitated according to general procedure 1.

The substituted 1-phenethylpiperidine compounds produced by
 way of example according to general procedure 2 and the
 20 yield in % of the theoretically determined yield are stated
 in Table 2 below:

Table 2:

Example no.	Compound	Yield of hydrochloride in %
2	[2-(1-Phenethylpiperidin-4-yl)ethyl]phenylamine	73
7	(4-Methoxyphenyl)-[2-(1-phenethylpiperidin-4-yl)ethyl]amine	97
8 ^a	2-[2-(1-Phenethylpiperidin-4-yl)ethylamino]phenol	29
12	2-(1-Phenethylpiperidin-4-yl)-N-(3-trifluoromethyl-phenyl)acetamide	58
14	(3-Methoxyphenyl)-[2-(1-phenethylpiperidin-4-yl)ethyl]amine	73
16	(4-Chloro-2-fluorophenyl)-[2-(1-phenethylpiperidin-4-yl)ethyl]amine	70

a: During production of this compound according to the Examples, the methyl ether was simultaneously also cleaved.

5 General procedure 3:

To three mol equivalent of diisobutylaluminium hydride (1.5 mol/l in toluene) there was added dropwise with stirring at a temperature of 20 to 25°C one mol equivalent of the corresponding methyl ether, dissolved in toluene (2 ml per mmol of the methyl ether), and then refluxing was performed overnight. After cooling, ethanol and water (in each case 1 ml per mmol of ethyl ether) were added dropwise with ice bath cooling and stirring in such a way that the

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temperature did not rise above 20°C. Then the batch was left to rest for approx. 4 hours in the ice bath, before suction filtration through diatomaceous earth. Washing was then performed with toluene, the filtrate evaporated and the corresponding hydrochloride precipitated according to general procedure 1.

The substituted 1-phenethylpiperidine compounds produced by way of example according to general procedure 3 and the yield in % of the theoretically determined yield are stated in Table 3 below:

Table 3:

Example no.	Compound	Yield of hydrochloride in %
15	4-[2-(1-Phenethylpiperidin-4-yl)ethylamino]phenol	42
17	3-[2-(1-Phenethylpiperidin-4-yl)ethylamino]phenol	69

General procedure 4:

One equivalent of the respective amine was dissolved in dichloromethane (approx. 5 ml per mmol) and a spatula-tipful (approx. 5 to 20 mg) of 4-dimethylaminopyridine and 1.05 mol equivalent of triethylamine were added. The batch was cooled with an ice/methanol bath, 1.05 mol equivalent of the respective acid chloride were added dropwise and then stirring was continued for two hours with heating at a temperature of 20 to 25°C.

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For working up, the batch was made basic with diluted potassium hydroxide solution (approx. 5 ml per mmol; 2-3 mol/l), stirred briefly and then extracted repeatedly with dichloromethane. The combined extracts were dried over
5 magnesium sulfate, filtered, evaporated and the corresponding hydrochloride was precipitated according to general procedure 1.

The substituted 1-phenethylpiperidine compounds produced by
10 way of example according to general procedure 4 and the yield in % of the theoretically determined yield are stated in Table 4 below:

Table 4:

Example no.	Compound	Yield of hydrochloride in %
18	N-(3-Chloro-4-methoxyphenyl)-N-[2-(1-phenethylpiperidin-4-yl)ethyl]acetamide	59
19	N-(3-Chloro-4-methoxyphenyl)-N-[2-(1-phenethylpiperidin-4-yl)ethyl]propionamide	43
20	N-(3-Chloro-4-methoxyphenyl)-N-[2-(1-phenethylpiperidin-4-yl)ethyl]benzamide	59
21	N-[2-(1-Phenethylpiperidin-4-yl)ethyl]-N-(3-trifluoromethylphenyl)acetamide	26
22	N-[2-(1-Phenethylpiperidin-4-yl)ethyl]-N-phenylacetamide	73
23	N-[2-(1-Phenethylpiperidin-4-yl)ethyl]-N-phenylpropionamide	71
24	N-[2-(1-Phenethylpiperidin-4-yl)ethyl]-N-phenylbenzamide	65

Pharmacological investigations:

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1.) Analgesic testing by writhing test in mice:

The in-depth investigation into analgesic efficacy was performed using phenylquinone-induced writhing in mice, as described above.

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The investigated compounds according to the invention exhibited an analgesic action. The results of selected writhing investigations are summarised in Table 5 below.

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2.) Analgesic testing by tail flick test in mice:

The in-depth investigation into analgesic efficacy was performed using the tail flick test in mice, as described above.

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The investigated compounds according to the invention exhibited an analgesic action. The results of selected investigations are likewise summarised in Table 5 below.

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Table 5:

Example no.	Antinociceptive action in % relative to control group^b	PAIN MODEL
1	56 (0.1)	Tail flick
2	100 (10)	Writhing
3	69 (10)	Writhing
4	100 (10)	Writhing
5	100 (10)	Writhing
6	99 (10)	Writhing
7	100 (10)	Writhing
8	100 (10)	Writhing
9	56 (1)	Writhing
10	100 (10)	Writhing
11	100 (10)	Writhing
12	21 (1)	Tail flick
13	31 (1)	Tail flick

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14	100 (10)	Writhing
15	100 (10)	Writhing
16	80 (10)	Writhing
	31 (10)	Tail flick
17	100 (10)	Writhing
18	100 (10)	Writhing
19	100 (10)	Writhing
	35 (1)	Tail flick
20	88 (10)	Writhing
	23 (1)	Tail flick
21	100 (10)	Writhing
	34 (1)	Tail flick
22	24 (1)	Tail flick
23	99 (10)	Writhing
24	100 (10)	Writhing
	24 (1)	Tail flick

b: The dosage in mg/kg for intravenous administration is stated in each case in brackets.

5 The investigated substituted 1-phenethylpiperidine compounds according to the Examples exhibit good analgesic efficacy.